

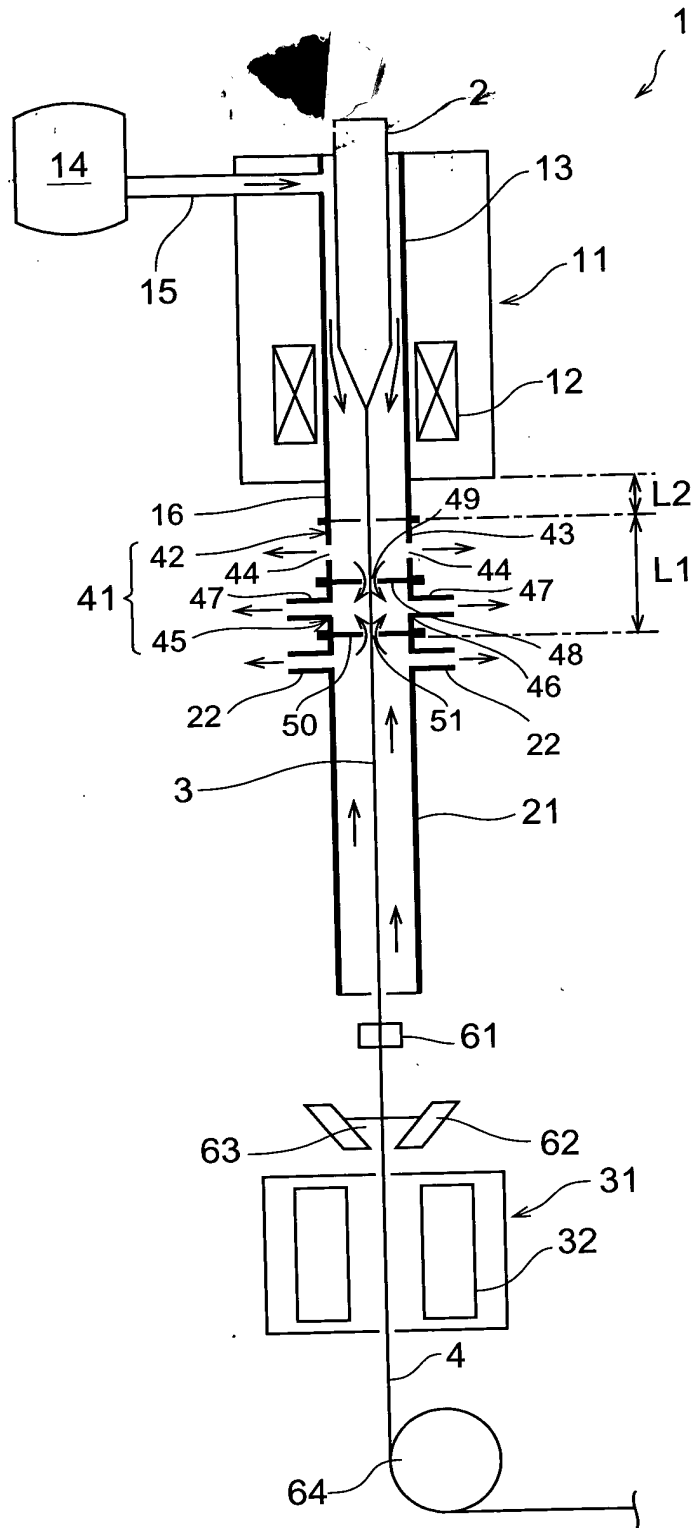
Fig.1

Fig.2

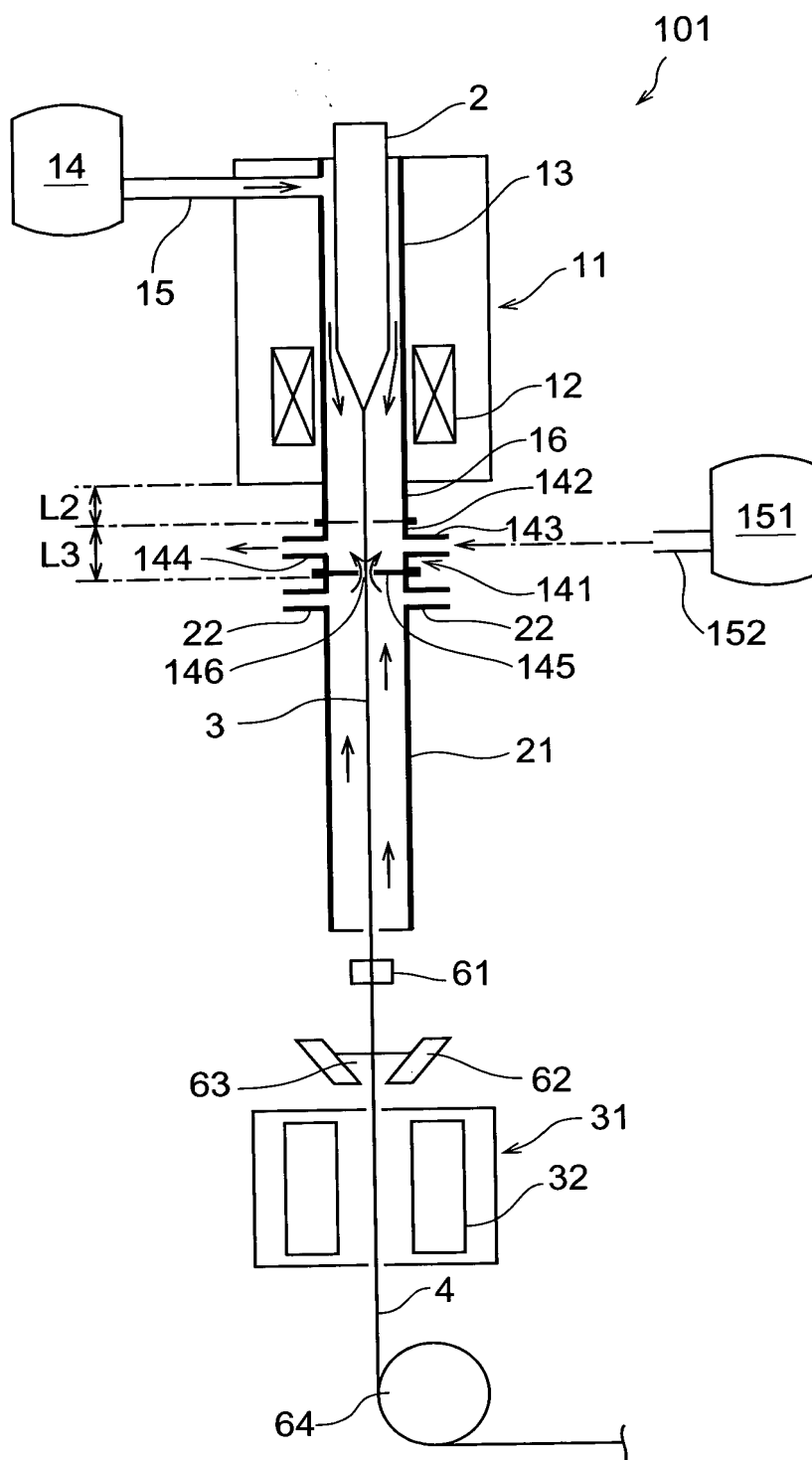
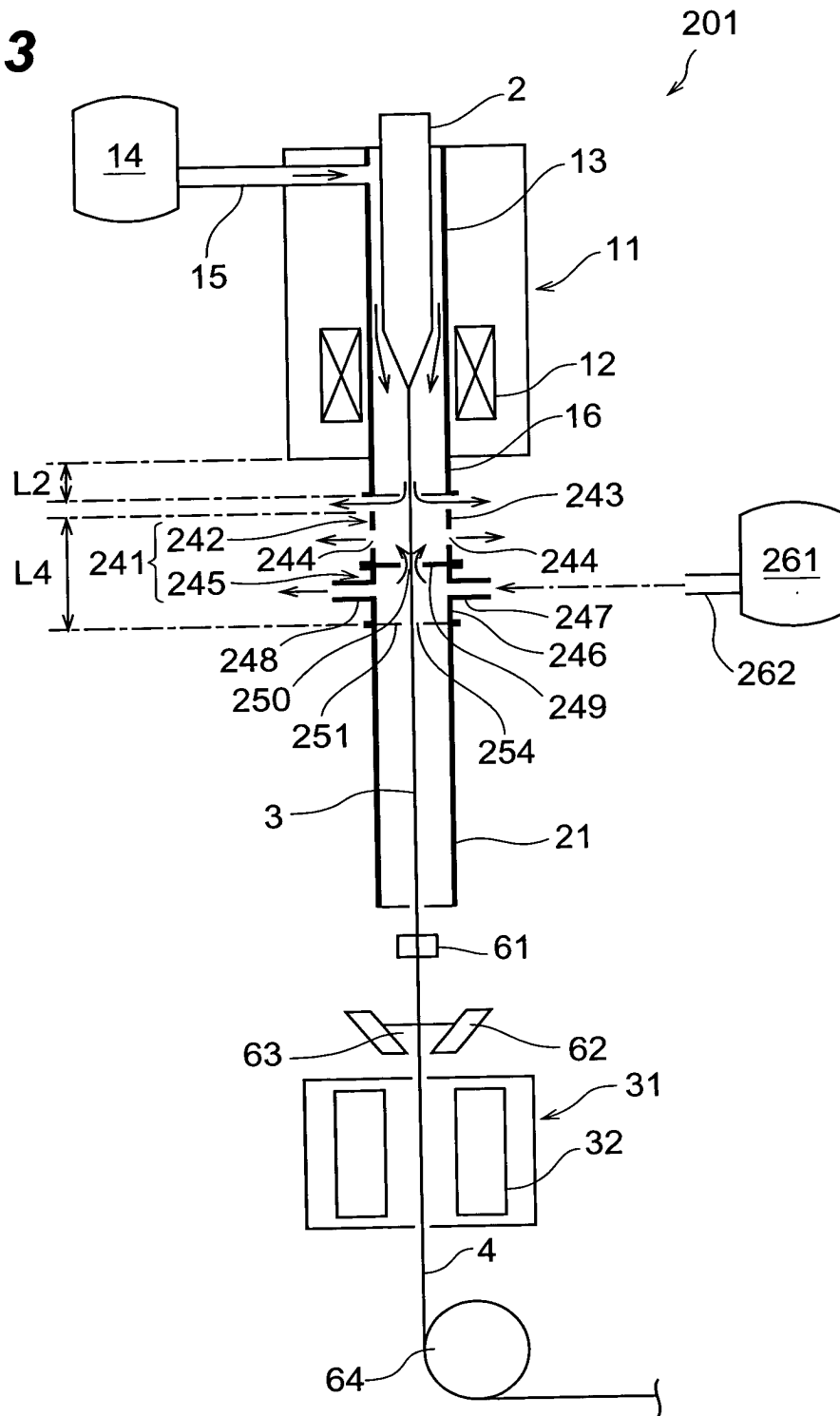


Fig.3



[illegible]

	DRAWING RATE (m/min)	ENTRANCE TEMPERATURE TO BUFFER CHAMBER (°C)	FLUCTUATION IN OPTICAL FIBER DIAMETER (μm)	BENDING ABNORMALITY RATIO (%)	TRANSMISSION LOSS (dB/km)	RAYLEIGH SCATTERING COEFFICIENT (dB μm ⁴ /km)
EXAMPLE1	400	1800	±0.15	0	0.170	0.85
EXAMPLE2	400	1800	±0.15	0	0.170	0.85
EXAMPLE3	400	1800	±0.15	0	0.170	0.85
COMPARATIVE EXAMPLE1	400	—	±0.4	20	0.172	0.86
COMPARATIVE EXAMPLE1	400	—	±0.15	0	0.175	0.87
COMPARATIVE EXAMPLE1	400	—	±0.1	30	0.170	0.85
COMPARATIVE EXAMPLE1	100	1300	±0.15	0	0.175	0.87

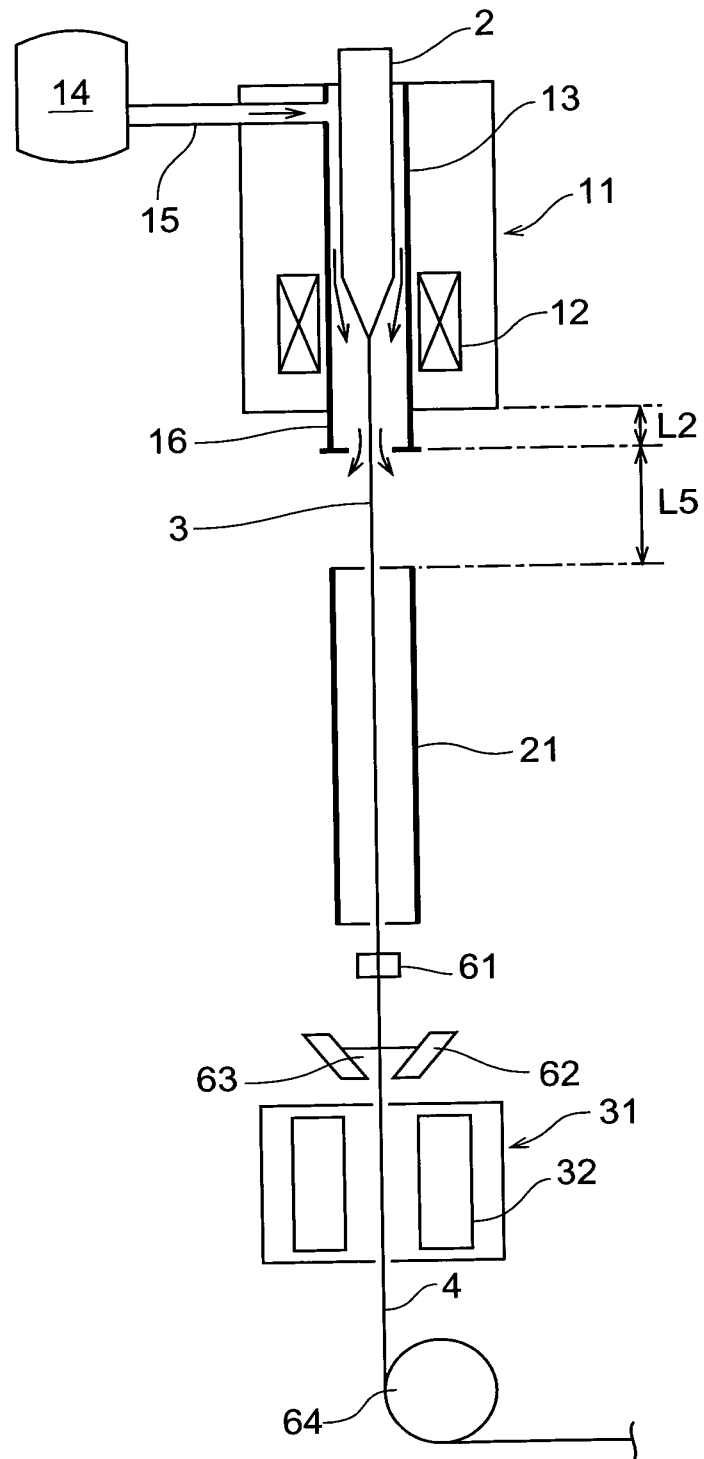
Fig.5

Fig.6

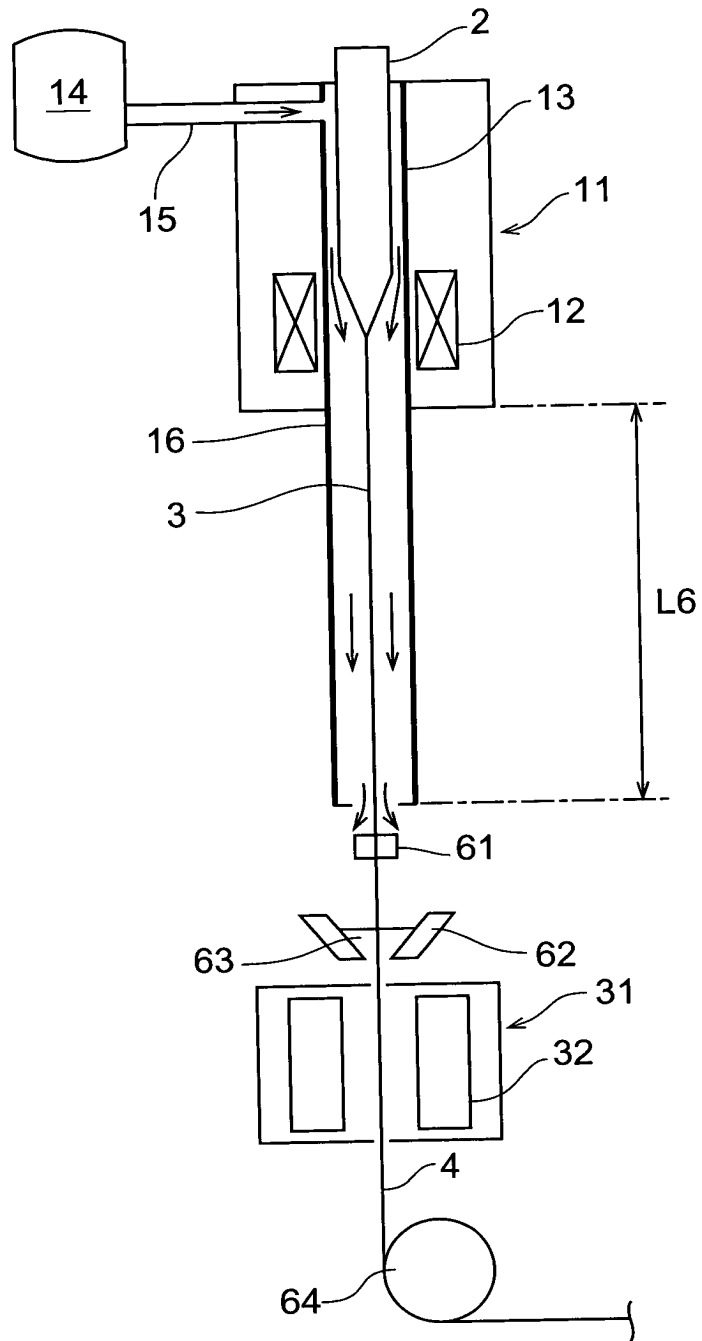


Fig.7

